

## Aerospace Manufacturer

RHEO AI Smart Operational Platform Helps Major Industrial Manufacturers Reduce Labor Cost While Simultaneously Improving Customer Service Levels

### - **ABSTRACT**

- ✔ A sheet and plate grinding department was struggling with characterizing job efficiency and margin performance
- ✔ The business needed to move quickly to identify specific actions necessary to improve operational performance and increase EBITDA

### - **CHALLENGES**

- ✔ Time standards were incomplete and inaccurate
- ✔ Production dashboards were not in place to provide machine or operator in-process performance and improvement insights
- ✔ Supervisors were not given process ownership and empowerment to drive continuous improvements

### - **RESULTS**

- ✔ Reduced material scrap by 3%
- ✔ Increased labor productivity by 62%
- ✔ Supervisors have embraced the new empowerment and are using the RHEO system to identify, prioritize, implement and sustain process improvements